

Amendments to the Claims

Claims 1-5. Canceled

6. (Currently Amended) A method of forming a polymer film structure comprising:

identifying a molecular orientation direction profile of two portions of biaxially oriented cast polymer film;

layering said two portions such that a molecular orientation direction profile of one does not coincide with a molecular orientation direction profile of the other, wherein said two portions are transparent.

7. (Original) The method of claim 6, wherein said molecular orientation direction profile is identified by identifying an attribute of said portions selected from the group consisting of a top face, a bottom face, a first formed edge, a second formed edge, a first slit edge, a second slit edge, an optical bow or combinations thereof.

8. (Original) The method of claim 7, wherein said attribute is identified by rolling said film.

9. (Original) The method of claim 7, wherein said attribute is identified by a label.

Claims 10-13. Canceled

14. (Currently Amended) A polymer film structure comprising:

a first layer of biaxially oriented cast polymer film having a first molecular orientation direction profile;

a second layer of biaxially oriented cast polymer film adjacent said first layer, wherein said second layer has a second molecular orientation direction profile that is not substantially the same as said first molecular orientation direction profile;

and wherein said first layer and said second layer are transparent.

15. (Original) The polymer film structure of claim 14, wherein said layers are slit layers.

16. (Original) The polymer film structure of claim 15, wherein said layers are slit from a single full cast sheet.

17. (Original) The polymer film structure of claim 16, wherein said single full cast sheet is slit approximately down its center.

18. (Original) The polymer film structure of claim 14, wherein at least one of said layers includes polyester.

19. (Original) The polymer film structure of claim 14, wherein only two layers are used.

20. (Original) A composite structure comprising said film structure of claim 14 and glass.

21. (Original) The composite structure of claim 20, further comprising an adhesive layer intermediate said film structure and said glass.

Claims 22-31. Canceled